



Dart Aerospace Ltd.
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27 July

D3161-7

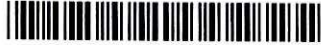
Job Sheet 180330



Part No: D3161-7

Job Qty: 6 ea

Part Name: Hinge 14.0"



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/4/18

Job Tracking No:

Due Date: 7/13/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A2 IPP A 04.08.24 New Issue KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		7/13/18	0.00	0.00	Start Up Small Fab-1		DAS 58 18/7/24
100	Small Fab	6 pcs		7/13/18	0.00	0.45	Small Fab-2		DAS 38
110	QC	6 pcs		7/13/18	0.00	0.00	QC5		38
120	Packaging	6 pcs		7/13/18	0.00	0.00	Packaging3-1	57483 JY	JUL 27 2018
130	QC21-SA	6 Ea		7/13/18	0.00	0.00	QC21		JUL 27 2018

Part Op 100 - (1) 72" Hinge makes (5) D3161-7 parts at 14" long

Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MS20257-3-7200	Piano Hinge	7.2000 ft (1.2 ea)	90-Start up Operation	SOS JUL 27 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MS20257-3-7200	7	31	0

Part Specifications

Specifications could not be found.

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____
 QA Closed: _____ Date: _____

Work Order update only

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Cross tube ☐ Skid-tube ☐ Water Jet ☐ Small Fab ☐ Machining ☐ Prod. Eng. Coord. ☐ Finishing ☐ Thermoforming ☐ Rec/Store/Packaging ☐ Composite ☐ Large Fab ☐ Supplier ☐		Engineering ☐ Quality ☐ Other ☐		MRB (QS1042) Approval _____	
Date : _____ Step #: _____		Description _____		Completed By _____		Lead hand / Supervisor Approval Verification _____		QC / QA Coordinator Approval _____	



Part: D3161-7
 Job No: 180330
 Serial No/Batch: S095795
 Revision: _____
 Inspector: _____
 Exp Date: _____
 Instructions: Various STC's

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Root Cause Environment ☐ No Re-verification ☐ Design ☐ Operator ☐ Doc/Data ☐ Offset/Setup ☐ Equip/Tooling ☐ Supplier ☐ Handling/Pre ☐ Training ☐ Material ☐ Use for Testing ☐ Internal Transport ☐ Poor Information ☐ Tribal Knowledge ☐ Rushing ☐ LOA ☐ Product Improvement ☐ Substation ☐ Process Improvement ☐ Past Expiry Date ☐ Manufacturing Process ☐ Misidentified ☐ Past Due ☐		Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐		Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐		Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐		Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐	
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OTHER : _____